Introduction:

According to Centers for Disease Control and Prevention (CDC), each year:

- · Over 76 million people become sick due to foodborne illness
- · Over 325,000 people are hospitalized
- $\cdot$  Over 5,000 people die
- $\cdot$  Each incident cost the food service industry an average of \$74,000
- TCS Time & Temperature Control for Safety
  - 1. FAT TOM
    - i. Food
      - ii. Acid (4.6 7.0)
      - iii. Time (double every 20 min)
      - iv. Temperature
      - v. Oxygen
      - vi. Moisture (Aw) 0.8 1.0
  - 2. 5 most common risk factors
    - i. Improper hot/cold holding temperatures of TCS food.
    - ii. Improper cooking temperatures of food.
    - iii. Dirty and/or contaminated utensils and equipment.
    - iv. Poor employee health and hygiene.
    - v. Food from unsafe sources.

### **Cooking Temperature**

- 1. 135F fruits and veggies
- 2. 145F Solid cuts of meat
- 3. 145F Fish
- 4. 145F Eggs for immediate consumption
- 5. 155F Eggs for later consumption (buffet)
- 6. 155F Ground beef or pork
- 7. 165F Poultry (whole or ground)
- 8. 165F Stuffed fish

### Proper Personal Hygiene

- 1. Wear hair restraints (tuck in long hair)
- 2. FDA approved hand sanitizer (not a substitute)
- 3. HESSSN 6 highly infectious illness
  - i. Hepatitis A (Hand Washing)
    - ii. E Coli (Beef)
    - iii. Salmonella Typhoid (Fever)
    - iv. Shigella (Fecal)
    - v. Salmonella NT (Non-typhoical)
    - vi. Norovirus (Cruise ship)
- 4. Exclusion: call health dept, 24 hours medical clearance.
- 5. Restriction: avoid preparing food, working on other tasks instead.
- 6. Symptoms vomiting, diarrhea, jaundice



Contaminants to Food

- 1. SDS require by OSHA, first-aid info
- 2. Chemical Sanitizer, cleaning agents should locked up, separated
  - i. Only Certified Pesticide Operator (CPO) can apply pesticide on premises.
  - ii. Copper, Brass, Tin (CBT) should not mix with acidic food.
  - iii. Clay pot should be free of lead (sweetness)
- 3. Physical Threats visuable, if you can see it
  - i. Bone, wood, plastic
- 4. Cross-Contamination Meat to veggie (cutting board, towel)
- Bacteria, Parasites, Viruses, Mold, Toxins
  - 1. Bacteria low temperature does not kill
    - i. E. Coli (Beef)
    - ii. Salmonella (Poultry)
    - iii. Clostridium Botulinum (Canned food)
    - iv. Listeria (37F in refrigerator)
    - v. Shigella (Human feces, not washing hands)
    - vi. Staphylococcus (Sneezing, coughing, nose, skin)
  - 2. Viruses spread by poor personal hygiene
    - i. Norovirus (Human intestinal tract)
    - ii. Hepatitis A (Poor hand washing)
  - 3. Parasites Freeze at -4F for 7 days or cook well
    - i. Trichinella (Pork and wild game)
    - ii. Anisakis (Fish, sushi)
    - iii. Giardia (contaminated water)
  - 4. Mold Aflatoxins
    - i. Corn, grains
    - ii. Peanuts
  - 5. Toxins Seafood
    - i. Scombroid (Mahi-Mahi and tuna from time/temp abuse)
    - ii. Ciguatera (Algae that contain ciguatoxin)

#### Purcasing, Receiving, Storing

- 1. Ice crystals reject the shipment
- 2. FIFO First in first out
- 3. Dairy Grade A & Pasteurized
- 4. Poultry dark wing tips, soft, sticky flesh
- 5. Fresh fish Bright skin, red moist gills
- 6. Fresh shellfish Keep Shell-stock IF tags for 90 Days
- 7. Refrigerated food receiving temperature 41F
- 8. Frozen food receiving temperature 0F

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9. Milk, egg, shellfish receiving temperature - 45F

- 10. Storage safe food order
  - i. Poultry at bottom, ground meat above poultry, pork above ground beef
  - ii. Store RTE (Ready-to-eat) foods away from or above raw foods
  - iii. Prevent food overload
  - iv. Use lid to cover all food

### Temperature Control

- 1. Holding with No Temperature Control:
  - i. Cold food start at 40F, not higher than 70F, max for 6 hours
  - ii. Hot food start at 135F, not lower than 70F, max for 4 hours
- 2. Thermometer = Thermocouple / Thermistor
- 3. Thermometer Calibration: +/-2F for Food, +/-3F for Air temperature
  - i. Cold method (best) 32F with 50% ice & 50% water
  - ii. Hot Method 212F with boiling water
- 4. 2 Stage Cooling FDA Food Code
  - i. 130F to 70F within 2 hours
  - ii. 70F to 41F within 4 extra hours
- 5. Cooling foods 3S's and 3I's
  - i. Small, Shallow, Stir
  - ii. Ice bath, Ice wand, Ice directly
- 6. Thawing methods CROW
  - i. Cook, Refrigerate, Oven, Water (running)

### Equipment & Facility

- 1. Cross connection mixing of potable and non-potable water supply
  - i. Backflow When pressure in the potable water supply drops below the non-potable water supply (siphon)
  - ii. Vacuum breaker Prevent backsiphonage
  - ii. Airgap Must be at least 1 inch or twice faucet diameter
- 2. Buffet Station
  - i. No re-use dirty plates
  - ii. UL or NSF (Approved by ANSI)
- 3. Floor Mounted
  - i. 6 inches from floor
- 4. Table-Top equipment
  - i. 4 inches from surface

### Pest Control

- 1. Mice, rats, roaches
  - i. Mice & Rats have droppings like black pellets, oily brush marks
  - ii. Roaches lay brown egg cases, dropping like grains of black pepper

Cleaning and Sanitizing

- 1. Cleaning removal of food particles from surface in contact with food
  - i. Washing + Rinsing = Cleaning
- 2. Sanitizing reduced number of pathogens on surfaces
- 3. Types of cleaners 3DA
  - i. Detergent general purpose, dirt and grime
  - ii. Delimers mineral deposits
  - iii. Degreaser fats, oils
  - iv. Abrasive Baked on debris
- 4. 3 Types of sanitizers ICQ
  - i. lodine 12.5ppm for 30 sec
  - ii. Chlorine 50ppm (bleach) for 7 sec
  - iii. Quatermary ammonium (Quats) 200ppm for 30 sec
- 5. 5 Steps to proper manual washing SWRSA
  - i. Scrap / soak
  - ii. Wash
  - iii. Rinse
  - iv. Sanitize
  - v. Air dry
- 6. Machine dishwashers
  - i. High Temperature 180F but not above 195F
  - ii. Low Temperature 120F
- 7. Frequency every 4 hours

Foodborne Illness and Allergies

- 1. High Risk Population Group
  - i. Young Children
  - ii. Elderly
  - iii. People with weak Immune system
- 2. Allergies 8 major allergens (Avoid cross-contact)
  - i. Wheat
  - ii. Soy
  - iii. Egg
  - iv. Milk
  - v. Fish
  - vi. Shellfish
  - vii. Nut
  - viii. Treenut
- 3. HACCP Hazard Analysis Critical Control Point
  - i. Prevention-base system develop by NASA
  - ii. 7 Steps HA, CCP, CL, Monitor, CA, Verify, Record Keeping
  - iii. Procedures require HACCP Packaged food, unpasterized juice, undercook shellfish, live fish display, smoking BBQ, food additive, curing food.
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