1 - Bumper cover

Removing:

- Front tires removed
- Front half of wheelhousing loosened  Wheelhousing liner, front
- Unscrew flanged nuts on both sides.
- Unscrew screw w/washer assembly from wheelhousing liner.
− Remove socket-head bolts and remove bumper cover together with impact absorber toward front.

Installing:

**Note:**

♦

♦ Before installing the bumper, the expanding clips must be pressed in to the fender ⇒ Bumper cover, attaching to fender.

− Latch bumper cover into guide.

− Tighten flanged nuts to 6 Nm (53 in. lb).

− Screw in socket-head bolt and tighten to 23 Nm (17 ft lb).

**Note:**

♦ *The impact absorber is installed vertical to the cross member and has height compensating elements* ⇒ Bumper, fastening to impact absorber.

2 - Guide

♦ Removing and installing ⇒ Guide, removing and installing

3 - Fender

4 - Clip

5 - Wheelhousing liner

6 - Screw w/washer assembly

♦ 1 Nm (9 in. lb)

7 - Socket-head bolt

♦ Install after bumper installation

♦ Height adjustment to cross member is self-compensating ⇒ Bumper, fastening to impact absorber

8 - Air inlet grill

9 - Air inlet grill

10 - Flanged nut
6 Nm (53 in. lb)