

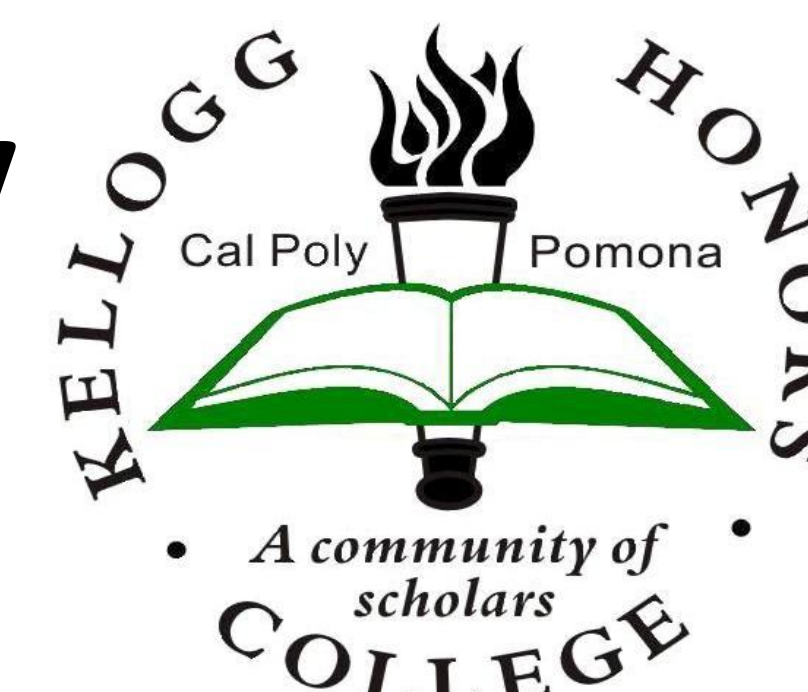
# Comparison of Plant and Animal-Origin Proteins for the Impact of Maillard Conjugation on Nanoemulsion Formation and Stability



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Kellogg Honors College Capstone Project



## Background

- Nanoemulsions are colloidal systems of nanometric ( $d < 500$  nm) oil droplets dispersed in an aqueous phase.
- Valued in the food industry for their ability to create stable mixes of oil and water to incorporate lipophilic components.
- Biopolymers, especially proteins, can be used to stabilize emulsions due to their amphiphilic nature.
- Growing interest in legume-based proteins due to sustainability, low cost, allergen-free and vegan attributes.
- Protein-based nanoemulsions coagulate in pH ranges near the isoelectric point (pI) ( $pH = 4.6$ ), limiting food and beverage applications (Fig. 1).
- Maillard reaction covalently binds proteins and carbohydrates, which introduces steric hindrance between carbohydrate groups to reduce droplet coagulation (Fig. 2).

**Objective**  
The goal of this research is to assess the effectiveness of pea-protein or sodium-caseinate (control) Maillard conjugates (P48h & C24h) as emulsifiers, as well as to compare the stability of PP-MC and C-MC emulsions at the pI ( $pH = 4.6$ ), at various temperatures, and in exposure to different monovalent and divalent salt concentrations.

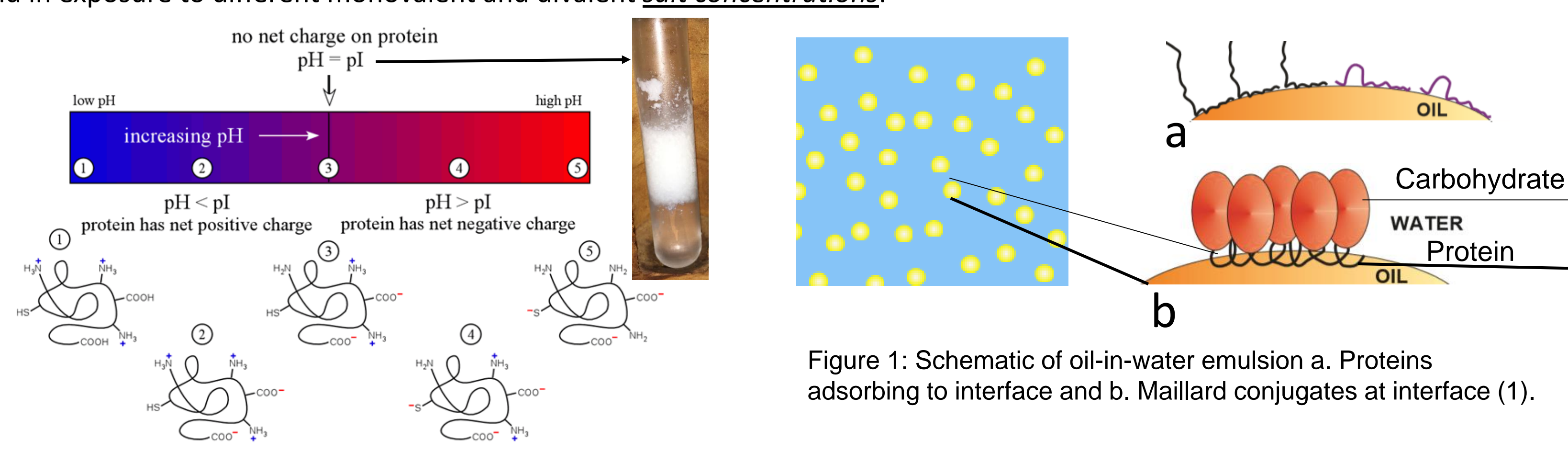
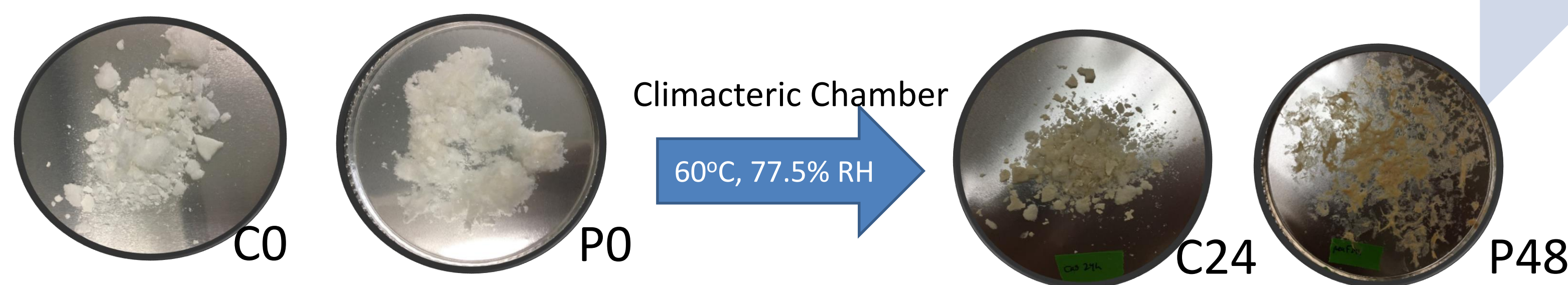


Figure 1: pH dependence of proteins; least solubility at pI (2).

## Materials and Methods



**Prepare Physical Mixture (P0 & C0):** Completely dissolved protein was mixed with equal-concentration 40kDa dextran in a 1:1 ratio. The mixture was then freeze dried (physical mixture).

**Maillard conjugation:** Freeze dried powder was put in a climacteric chamber at **60°C, 77.5% RH** for total time of 24 (caseinate) or 48h (pea protein). Protein conjugates were subsequently ground with a mortar and pestle and stored in a desiccator.

**Emulsion formation:** Selected emulsifier (either MC or physical mixture) was completely dissolved at 2% w/w in 5mM phosphate buffer ( $pH = 7$ ) by sonication treatment (intensity 4/10) for 10 minutes. The protein solution was mixed with medium-chain-triacylglyceride (MCT) oil so that the ratio of surfactant to oil was 1:5. Coarse emulsions were subjected to high pressure homogenization at 30,000 psi for 5 passes.

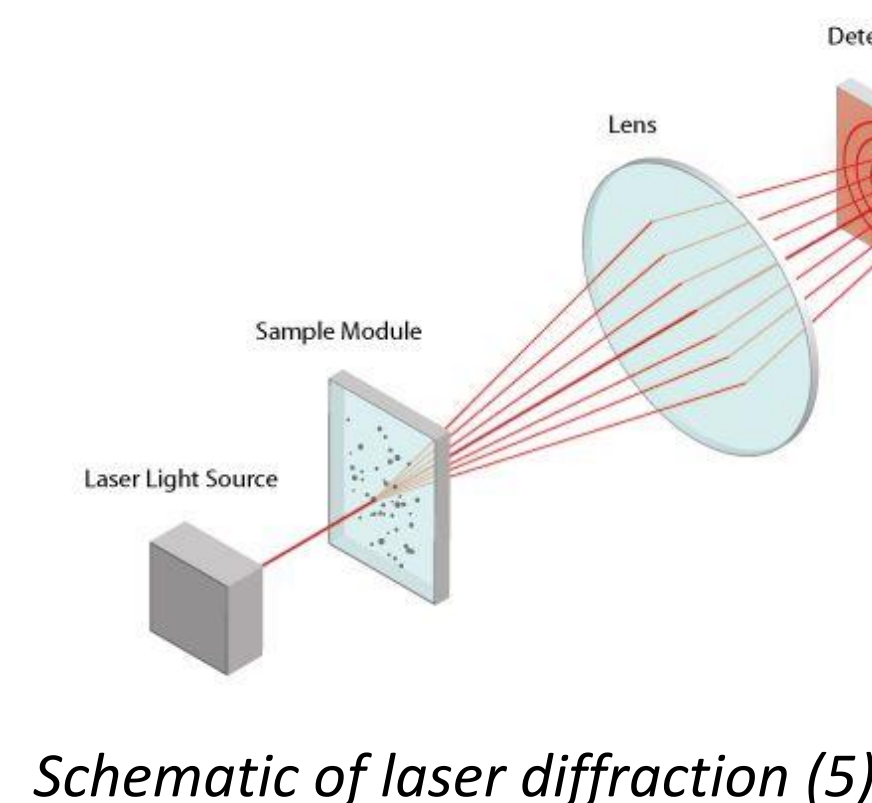
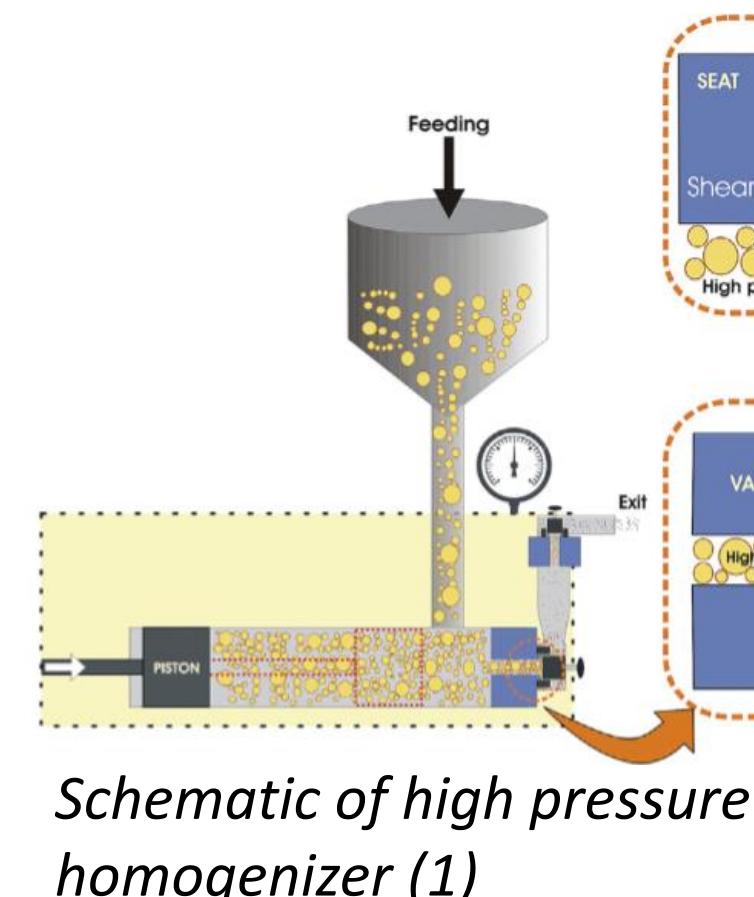
**Particle size:** Droplet diameter distributions of emulsions at  $pH = 7$  was determined by laser diffraction using a Beckman-Coulter LS 230.

### Stability Studies

**pH** An aliquot of each emulsion was adjusted to the isoelectric point (pI) ( $pH = 4.6$ ) using HCl. The particle size distribution was again measured.

**Temperature** Nanoemulsions were incubated for 1 month at 4-55°C. Particle sizes were measured weeks 1,2,4.

**Ionic Strength** Nanoemulsions were diluted with salt concentrations to final concentrations  $CaCl_2$  (0-100mM) or NaCl (0-500mM). Particle size was determined after 1 week.



## Results and Discussion

	Pea 48h	Pea 0h	Cas 24h	Cas 0h
<b>Nanoemulsion formation (Fig. 3)</b>	More monomodal distribution	Bi- to tri- modal distribution	Monomodal, narrowest peak at small diameter	Monomodal
<b>pH stability (Fig. 4-5)</b>	Diameter increases, but stabilized (Fig. 5B)	Unstable	Highly stable (Fig. 5A)	Unstable
<b>Ionic strength (<math>Na^+</math>) (Fig. 6)</b>	Stable	Salting in/salting out (6), droplet growth	Stable	Stable
<b>Ionic strength (<math>Ca^{2+}</math>) (Fig. 7)</b>	Reversibly destabilizes	Unstable	Highly stable	Unstable
<b>Temperature stability at <math>pH = 4.6</math> (Fig. 8-9)</b>	Diameter increases for 4-25°C, destabilizes highly at 55°C (Fig. 9)	Unstable	Destabilizes at 55°C after 1 week and 37°C after 1 month (Fig. 8)	Unstable
<b>Temperature stability at <math>pH = 7</math></b>	Stable 4-37°C, diameter increase but stabilized at 55°C	Stable 4-37°C, progressive destabilization at 55°C	Stable	Slight droplet growth for 37-55°C

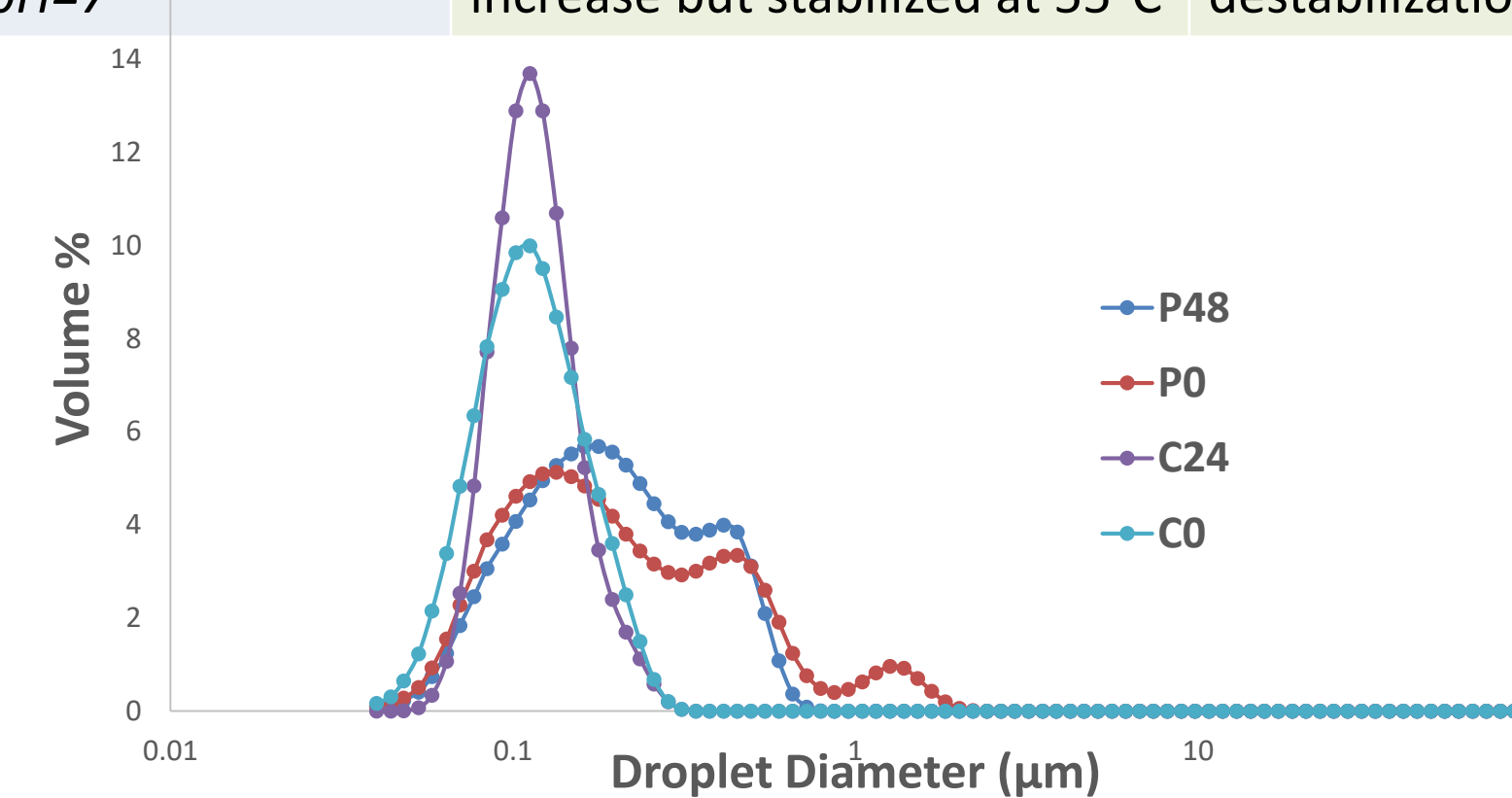


Figure 3: Particle size distribution of the emulsions.

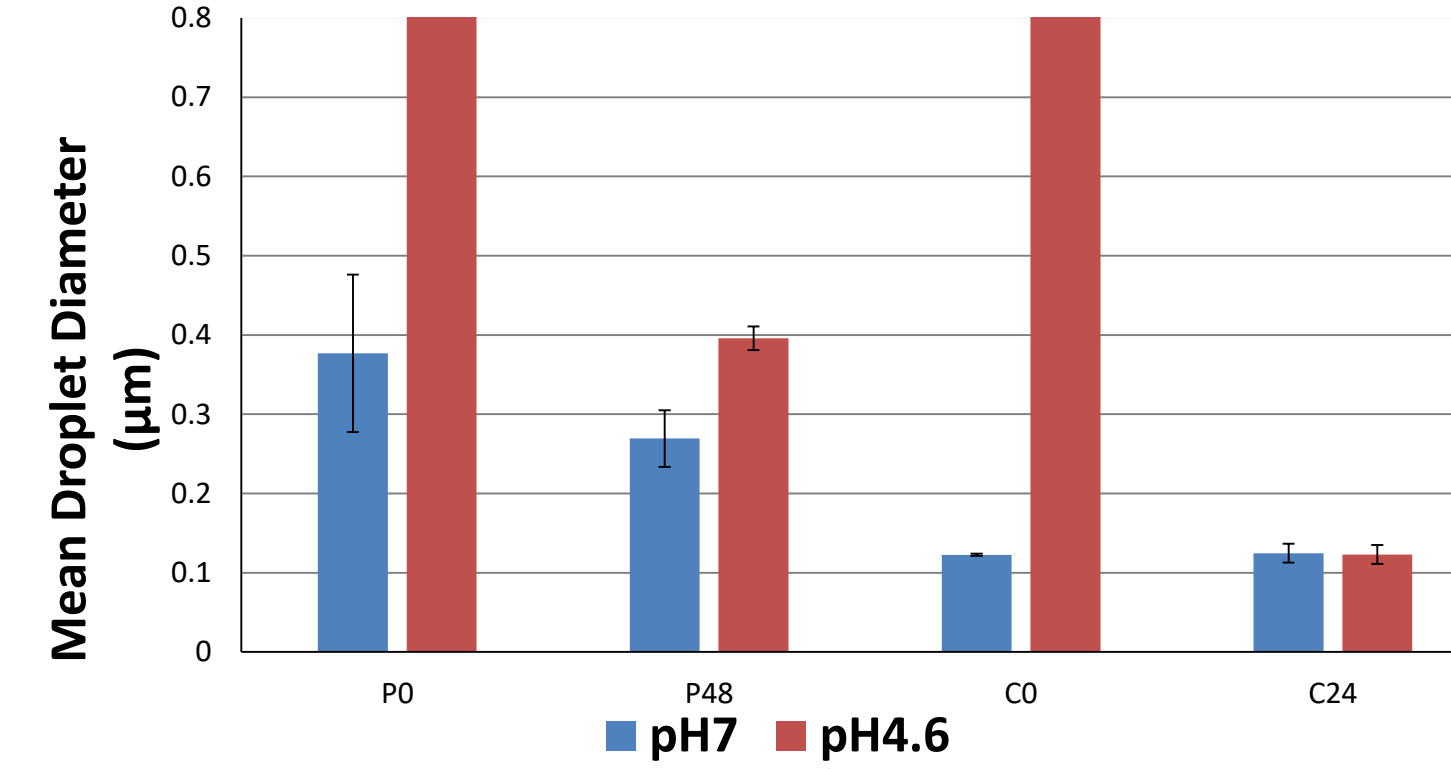


Figure 4: Mean droplet diameter of emulsions at  $pH = 7$  and  $pH = 4.6$ .

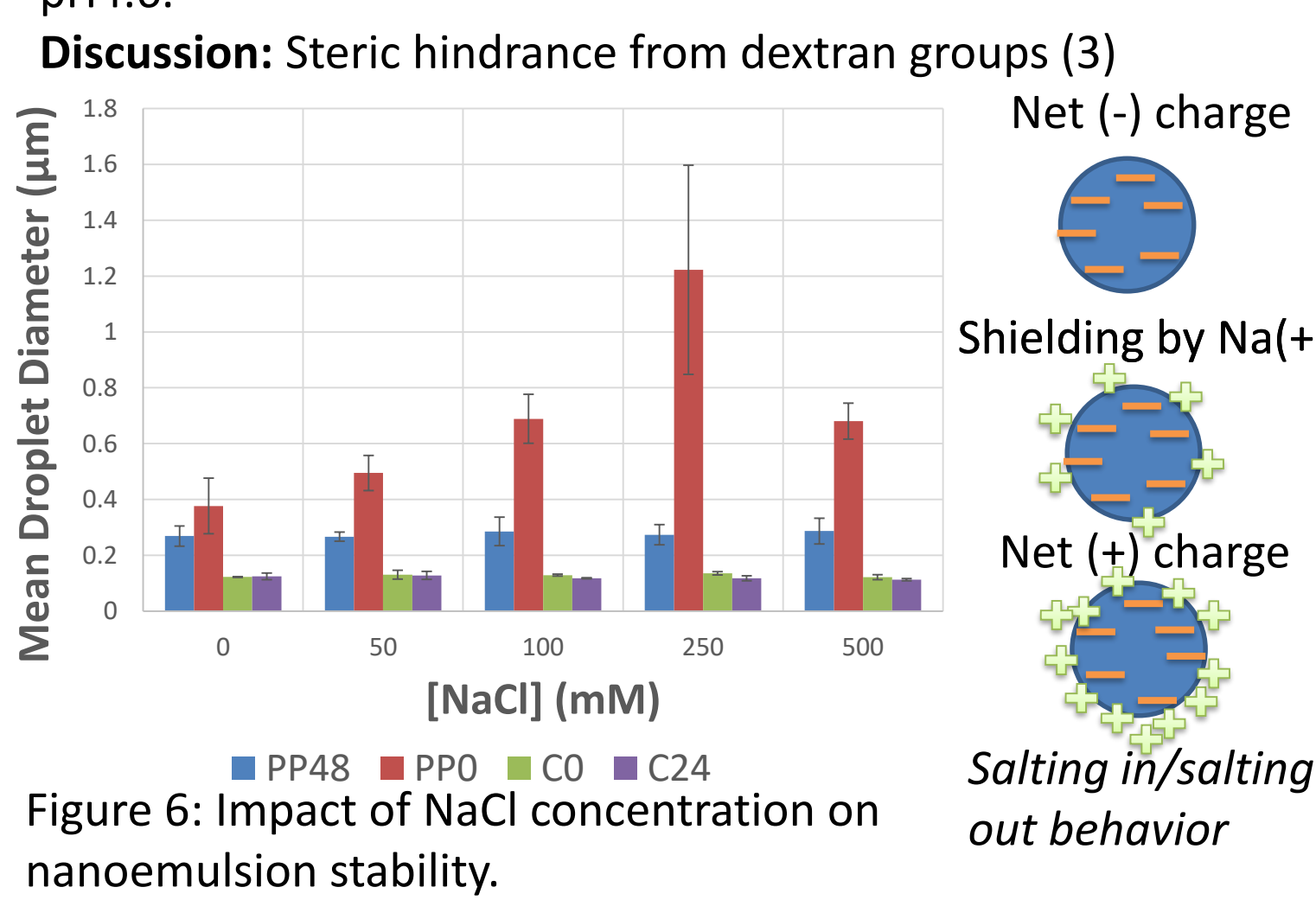


Figure 6: Impact of NaCl concentration on nanoemulsion stability.

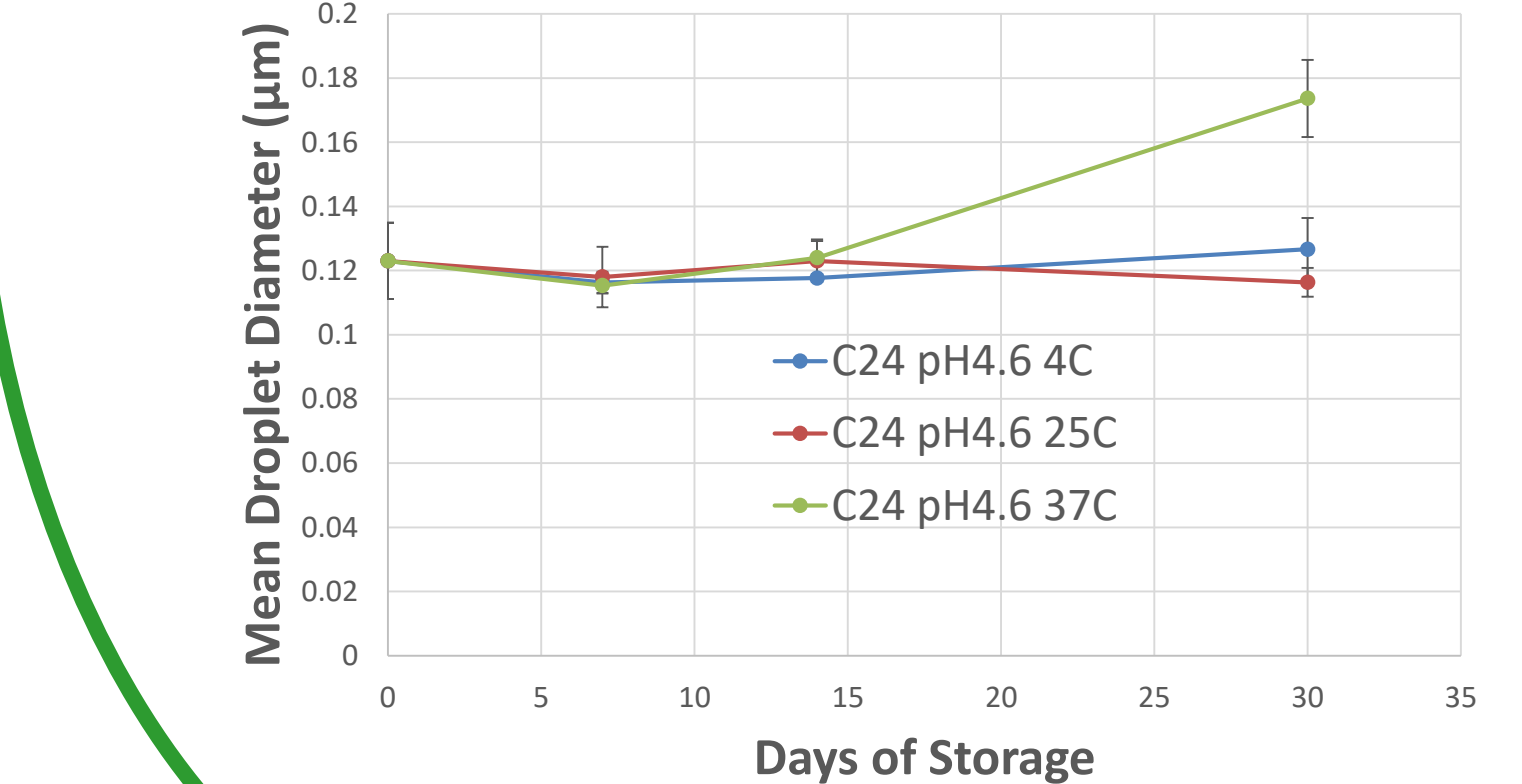


Figure 8: Impact of temperature on casein MC nanoemulsion stability at  $pH = 4.6$  during 1 month.

**Discussion:**  
Maillard conjugation increases monomodality and decreases size of nanoemulsions. Casein nanoemulsions are significantly more monomodal and narrow than pea protein nanoemulsions.

- Conjugated dextran increases emulsifier hydrophilicity
- More rapid absorption to droplet surface  $\rightarrow$  smaller droplets (4)

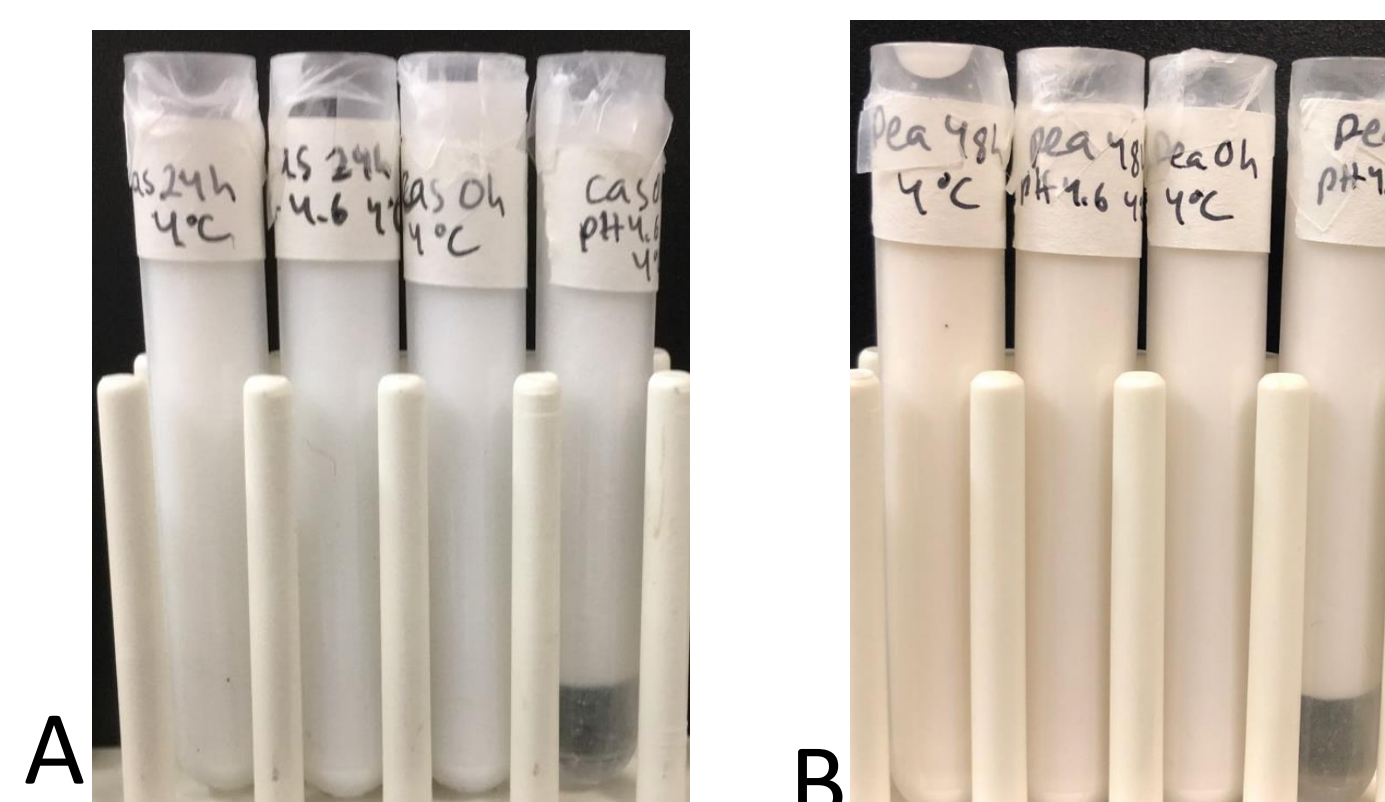


Figure 5: A) Casein nanoemulsions at 4°C and B) pea protein nanoemulsions at 4°C. L  $\rightarrow$  R: MC, MC  $pH = 4.6$ , non-MC, non-MC  $pH = 4.6$ .

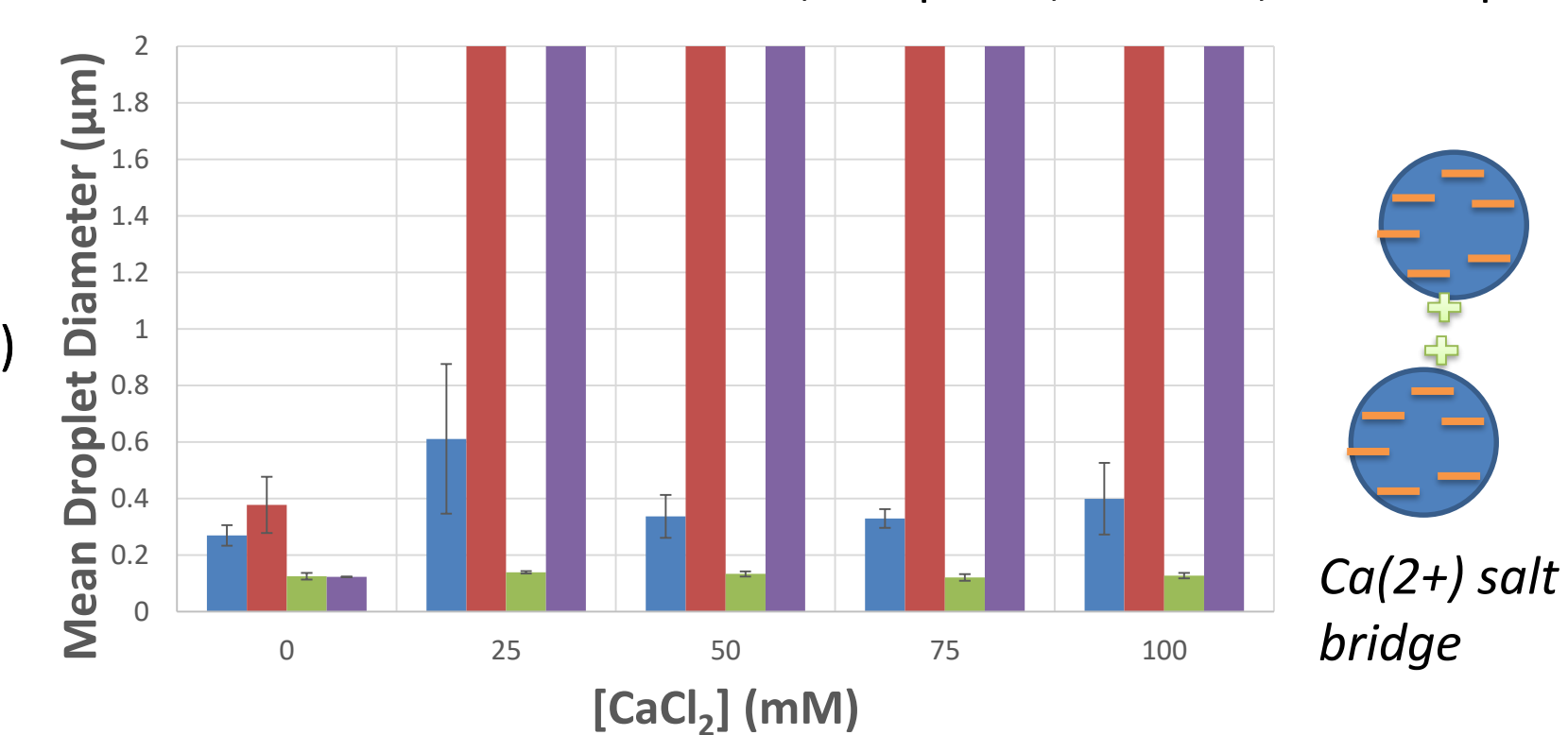


Figure 7: Impact of  $CaCl_2$  concentration on nanoemulsion stability.

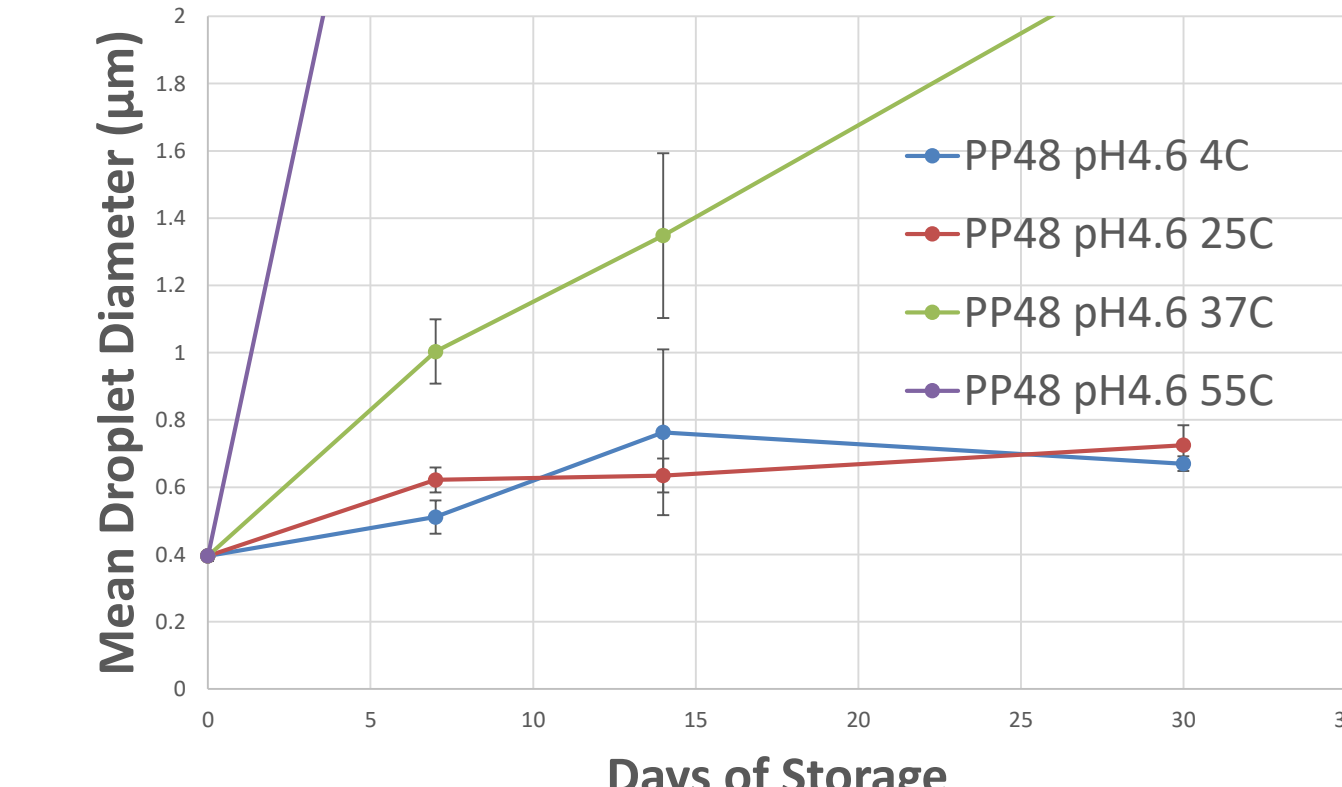


Figure 9: Impact of temperature on pea protein MC nanoemulsion stability at  $pH = 4.6$  during 1 month.

## Conclusions

- Casein overall superior emulsifier than pea protein
- Maillard conjugation stabilizes pea protein-based nanoemulsions at isoelectric point
- MC of pea protein can withstand sodium and calcium concentrations
- Pea protein MC nanoemulsions stable at  $pH = 4.6$  at 4-25°C for up to 1 month
- MC improves nanoemulsion stability at high temperatures ( $> 37^\circ C$ )
- Pea protein MC can be used as emulsifiers in the food and beverage industry



## References

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